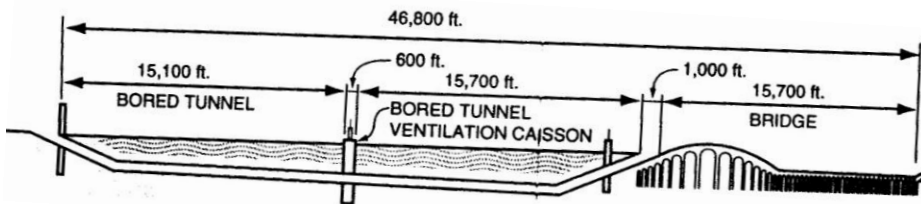


# Rock Tunnel Engineering

## INTRODUCTION

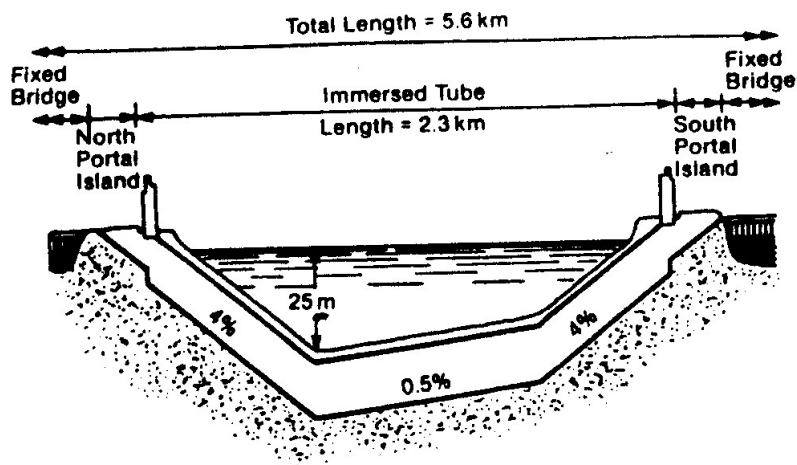
- Tunnel – a hole in the ground to provide for desired movement or as mobility channel.
- Serves as highway, railroad, pedestrian passageway, water conveyance, waste water transport, hydropower generator, utility corridor, storage, etc.
- Tunnel shape: circular, multicurve, horseshoe, arched, flat-roofed.
- Location: under mountain, cities, river, lakes, straits, bays etc.
- Ground: soft ground, mixed face, rock, layered, wet, flowing or squeezing ground.
- Tunnel constructed ; cut and cover method, drilling and blasting, mechanized ; TBM , Roadheader,etc.

## Example of Underground tunnel Layout



Trans – Tokyo Bay Tunnel.

## Example of Underground tunnel Layout



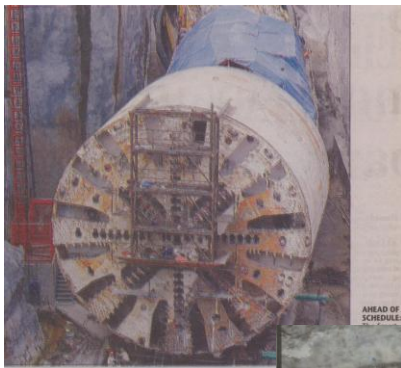
Hampton Roads Bridge-Tunnel, Virginia. 1957

## Example of Underground tunnel Layout



Pergau Dam Tunnel, Kelantan

## Smart Tunnel-Tunnel Boring Machine



### THE GREAT EXCAVATION



BREAKING OUT: (from top) Tuah, the giant boring machine, emerging through the ground yesterday to an excited reception from workers at the site. — Pictures by Amirudin Saib

## Underground Nuclear waste storage

### NUCLEAR WASTE STORAGE

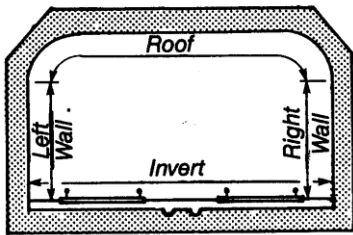
American scientists are testing a site for a nuclear waste repository in Mount Yucca, 160km north-west of Las Vegas. The nuclear graveyard would house waste, essentially, forever.

**STORAGE PROCESS**

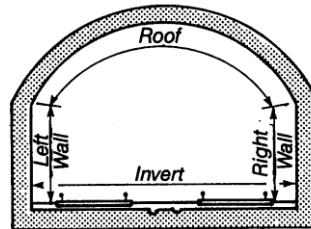
- Spent nuclear fuel and high-level radioactive waste would be transported to Mount Yucca by truck or rail in shielded shipping containers.
- The nuclear fuel and waste would be removed from the containers and placed in corrosion-resistant canisters for disposal.
- Using a remotely operated crane, waste packages would be placed on supports in tunnels.
- Shed-like covers would protect against surface water penetrating the canisters.
- The waste packages would be monitored until the repository is closed and sealed 20 years after the storage process begins.

Source: US Department of Energy  
Leslie Carlson/Los Angeles Times

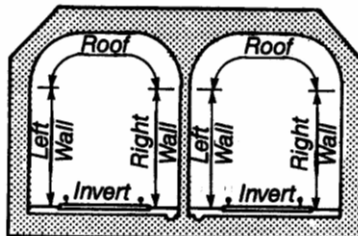
## TYPICAL TUNNEL GEOMETRY



Typical box tunnel, single cell

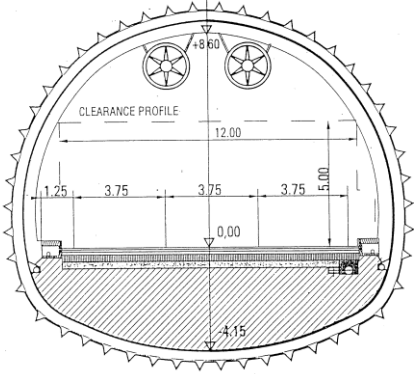


Typical arch roof tunnel, single cell

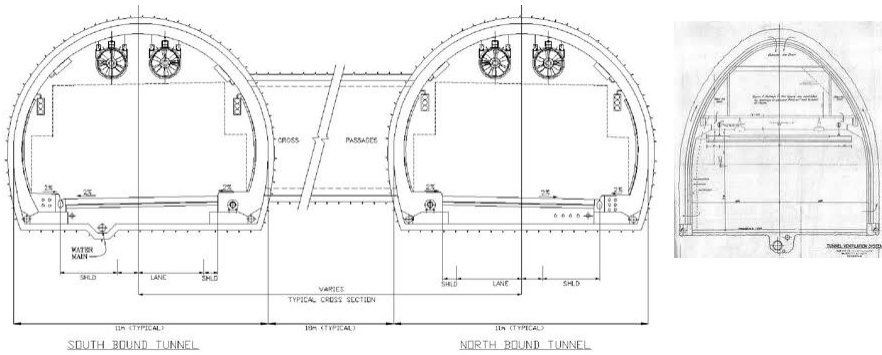


Typical box tunnel, double cell

# TYPICAL TUNNEL GEOMETRY



# TYPICAL TUNNEL GEOMETRY



## Geotechnical Investigations Challenges

- Vast uncertainty in all underground projects.
- The cost and feasibility of the project is dominated by geology.
- Every feature of geologic investigation is more demanding than foundation engineering projects.
- The regional geology must be known.
- Engineering properties drastic change with a wide range of conditions eg time, season, rate and direction of loading etc.
- Groundwater is the most difficult condition/parameter to predict and the most troublesome.
- It is guaranteed that the actual stratigraphy, groundwater flow and behaviour encountered during construction will be compared with the geotechnical team's prediction.

## Rock Classification

- Physical rock description- rock types, Intact strength, weathering state, Discontinuities.
- Rock mass classification system; RQD (core loss –indicate a weakness in the rock), RMR, Q-system.

## PRINCIPLE OF TUNNEL STABILIZATION AND DESIGN

- The most important part of design to stabilize ground movement, not to carry ground load.
- The most important part of tunnel lining is the ground that surrounds it.
- The most important component of the ground is the groundwater.
- Most important element of lining construction is to secure full, continuous contact between the lining and the ground.

## PRINCIPLE OF TUNNEL STABILIZATION AND DESIGN

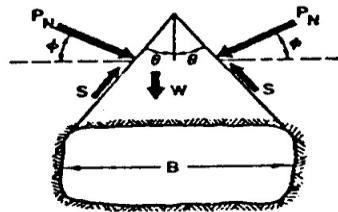
- The most efficient tunnel stabilization and lining system is one that mobilizes the strength of the ground by permitting controlled ground deformation.
- Selection of type of lining depends on excavation methods that suited ground characteristics, of which ' stand-up' time is most significant. It affects the magnitudes of ground deformation and lining loads
- Axial stiffness of the lining permits it to distribute non-uniform ground loads by mobilizing passive pressure from surrounding ground, thereby modify ground deformation.
- Flexural stiffness of lining is inefficient in modifying ground deformation

## PRINCIPLE OF TUNNEL STABILIZATION AND DESIGN

- Multistage lining can absorb large flexural deformation and redistribution of ground stresses
- Dimension of lining are controlled by water sealing, constructability, facility usage rather than ground load
- Load and pressures vary along the length of tunnel owing to variations in geology and construction proficiency
- The largest loads on the lining may come from construction processes

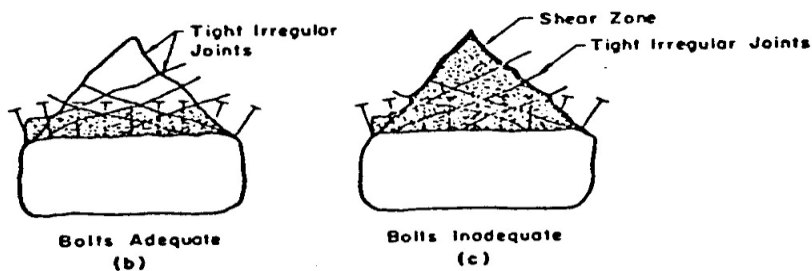
## MECHANISM OF FAILURE AND LOAD ANALYSIS

Effect of joint orientation on crown stability

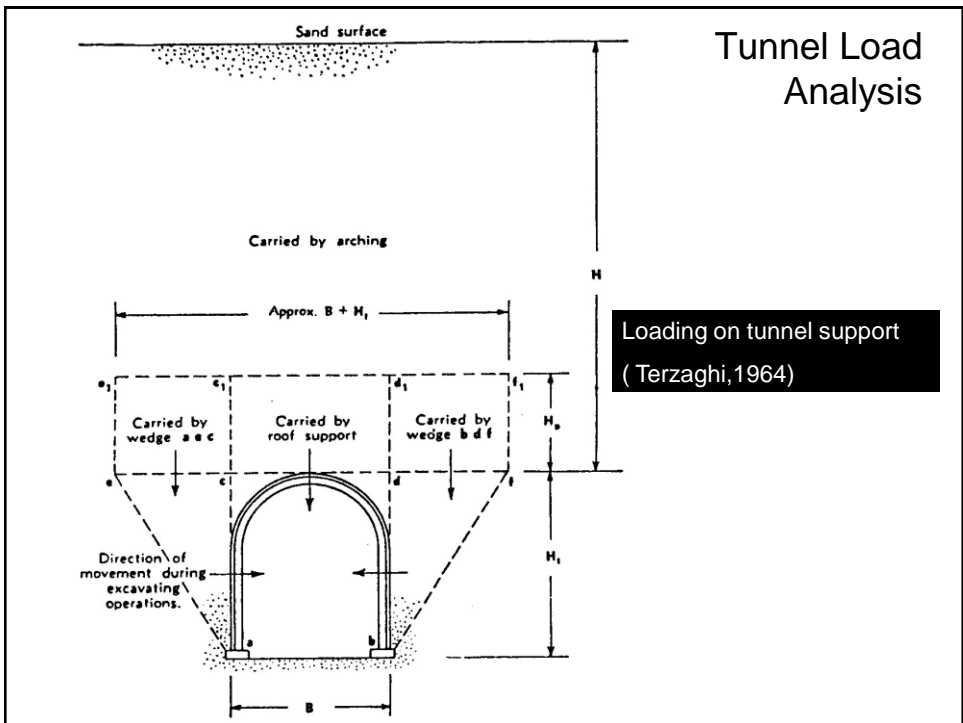
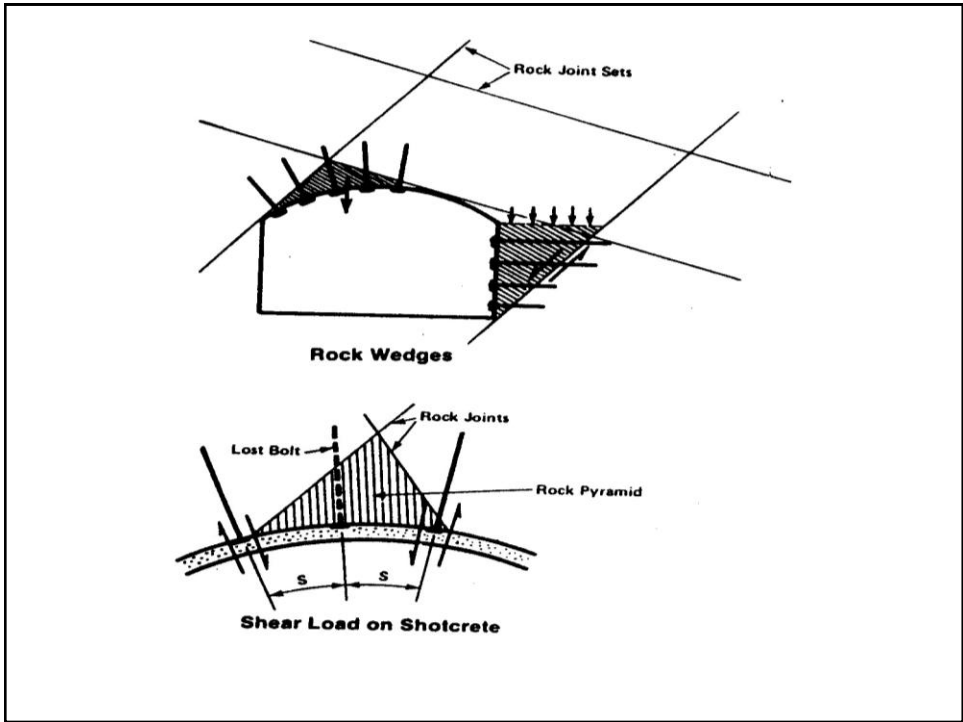


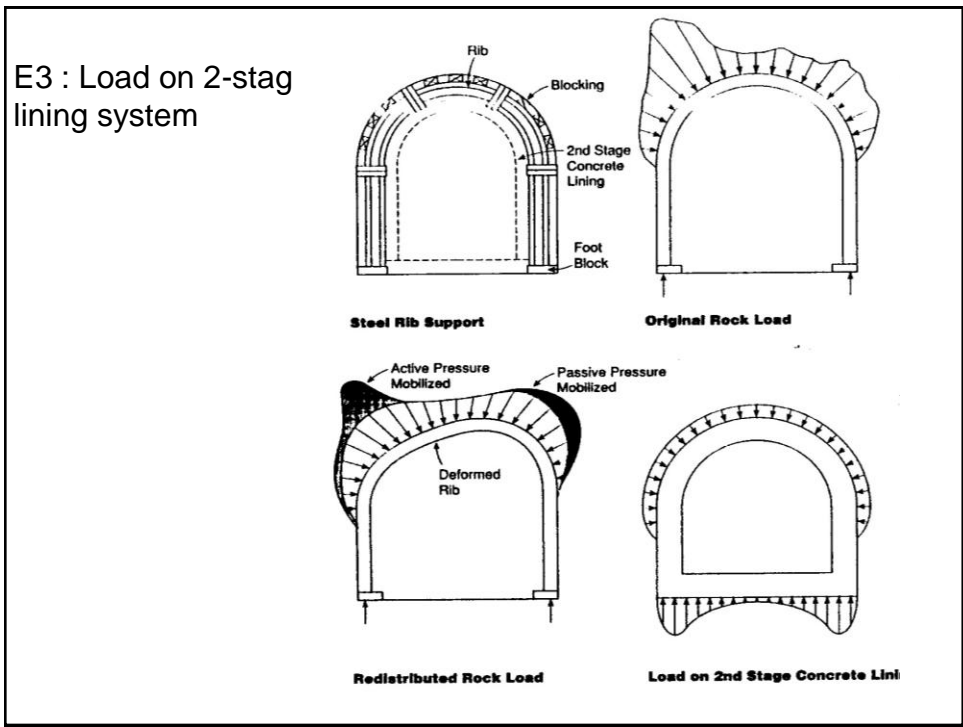
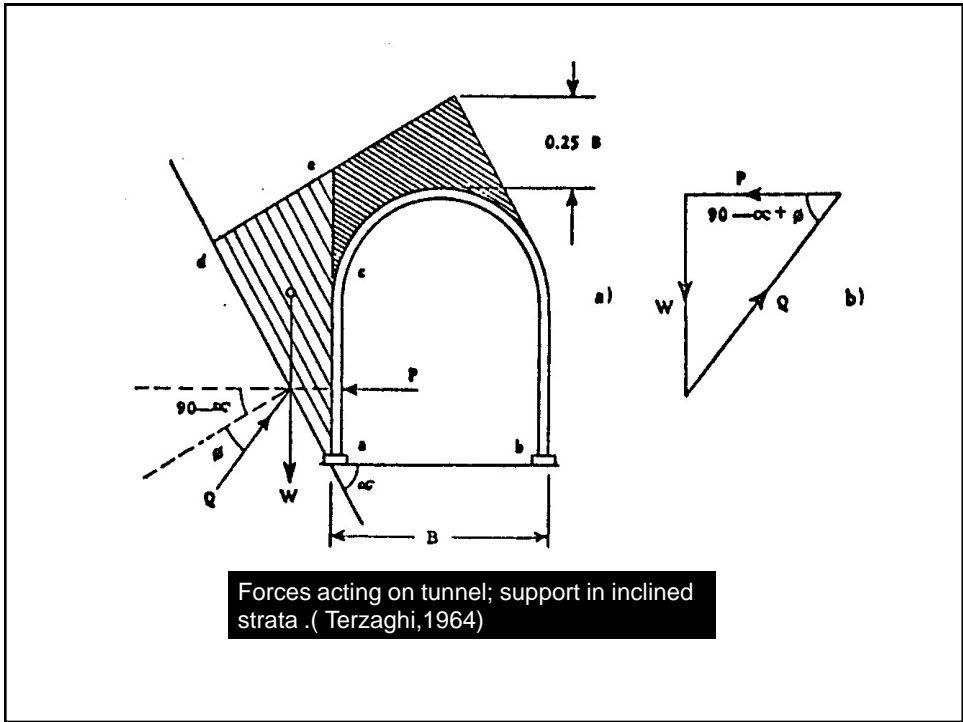
$$P_i = P_N \left( 1 - \frac{\tan \phi}{\tan \theta} \right) + \frac{\gamma B}{4 \tan \phi}$$

(a)



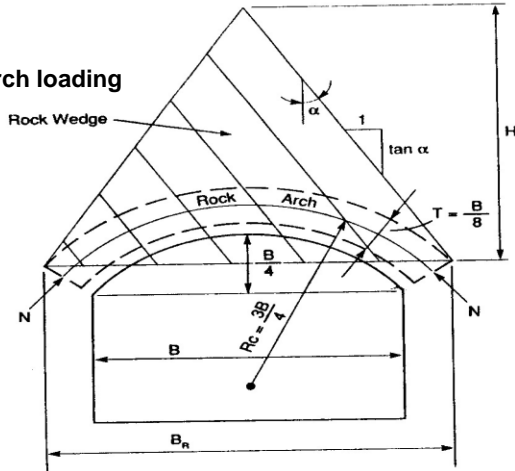






## Load Analysis

### - Reinforced rock arch loading



$$\text{Width of rock wedge} = B_r = \left[ B + 2 \left( \frac{4}{5} \cdot \frac{B}{4} \right) \right] = \frac{7}{5} B$$

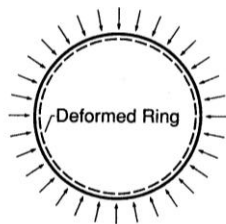
$$\text{Height of rock wedge} = H = \frac{B_r}{2} \cdot \tan \alpha = \frac{7}{10} B \tan \alpha$$

$$\text{Assume average rock arch load} = p = \frac{\gamma H}{2} = \frac{7}{20} \gamma B \tan \alpha$$

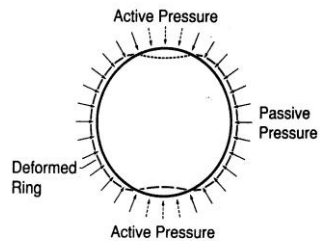
$$\text{Thrust/ft} = N = p R_c = \frac{21}{80} \gamma B^2 \tan \alpha \approx \frac{\gamma B^2 \tan \alpha}{4}$$

$$\text{Arch compression } \sigma_c = \frac{N}{T} \approx 2 \gamma B \tan \alpha$$

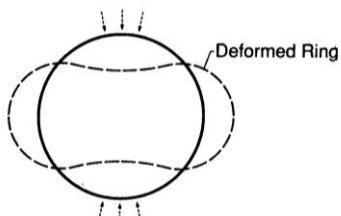
## Circular Tunnel : deformation characteristics & behaviour of flexible rings



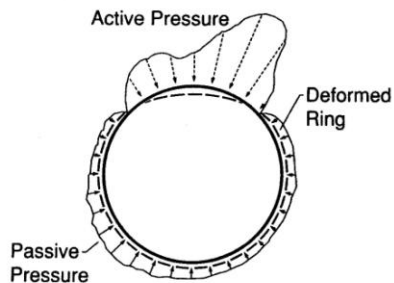
a) Unconfined ring -Uniform radial load



c) Partially confined ring - concentrated load

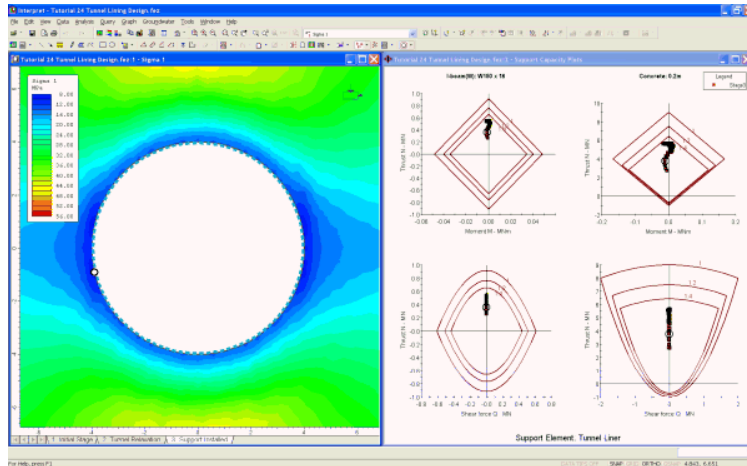


b) Unconfined ring - concentrated load



d) Fully confined ring- random load

## Example of analysis using numerical simulation method



## TUNNEL LINING

- Unlined rock- massive and stable rock formation
- Rock reinforcement systems – sound rock but have structural defects ( rock joints)eq: rock reinforcement to knit the rock mass together so that it is self-supporting short bolt, untensioned steel dowels, tensioned steel bolt,
- Dowel or bolts provide temporary stabilization
- Shot-crete; stabilization of rock tunnels excavated by drill-and-blast methods. Shot-crete provide early support in rock with limited 'stand-up' time.
- Ribbed system- timber, steel H-section in poor rock condition
- Segmental lining- soft ground tunnel
- Poured concrete –poured-in-place concrete in wet- ground, water leakage, water proofing membrane



## Ground-structure interaction – characteristics of lining behaviour

- Tunnel lining behaviour is a 4D problem
- During construction, ground conditions at the tunnel heading involve both transverse arching and longitudinal arching or cantilevering from unexcavated face.
- All ground properties are time-dependent, The timing of lining installation is an important variable.

### EXAMPLE OF LINING



#### **Steel Fiber Reinforced Concrete Precast Tunnel Segments**

- Tunnel segments are precast and packaged in a precasting facility before delivery and placement on site. Steel fiber reinforced concrete is cast or pumped directly inside the formworks.
- With respect to design load conditions, it is possible to use 100% fiber reinforced concrete in precast tunnel segments.

#### **Fiber reinforced concrete can be applied to precast concrete construction with excellent results and several key advantages:**

- Better aesthetic quality of the product
- Higher mechanical strength in terms of toughness, flexural and shear stress
- Faster industrialized production process through the partial or total elimination of steel reinforcement cages
- Improved damage resistance during transportation and placing
- Reduced concrete thickness as no reinforcement cover depth is required
- Improved durability in aggressive environments